



PRESS RELEASE

Dear Epoxy Formulating Colleague,

Subject: IPDA Shortage
Introduction of Epoxy Chemicals, Inc. - **FB-618 Polyamine**

It appears we are faced with a new raw material shortage: Isophorone Diamine (IPDA). This will have an impact on the supply of many hardeners which are based on IPDA, such as Ancamine 1618, Versamine C30, Epikure 3382... The shortage is expected to last a few months but history has shown it may be longer.

Epoxy Chemicals, Inc. has continued to grow based on responding to the chemical shortages in our industry and offering alternatives. These alternatives have provided many companies supply security with minimal operating interruptions.

We are excited to make you aware we have a new development that can help respond to the shortage of IPDA based hardeners.

Our newest hardener is **FB-618 Polyamine**. FB-618 Polyamine hardener is a cycloaliphatic amine based hardener that offers similar low color, low viscosity and chemical resistance similar to the above mentioned hardeners, without containing IPDA. This material will provide a low cost alternative to IPDA containing hardeners. A technical data sheet is attached along with a more complete listing of our products. We are poised to help you through this shortage and perhaps longer.

If you are interested in receiving a sample, please contact our order center 815-522-2308 or use our Contact Us page at www.epoxychemicals.com.